


		7				MATERIAL	CAD GENERATED DRAWING DO NOT MAKE MANUAL CHANGES	TOLERANCES UNLESS OTHERWISE STATED	Unless Otherwise Stated		DIMENSIONS IN MILLIMETRES				FIRST USED ON		 MIDDLETON M24 1XX				
		6							REMOVE ALL BURRS & SHARP EDGES. DO NOT SCALE DRAWING THE SURFACE TEXTURE ROUGHNESS NUMBER OF MACHINED SURFACES SHOULD BE EQUAL TO OR LESS THAN 0.8µm (N6 CLA32)												
		5							LAST CHANGE	METRIC:	1 000 = ±0.01	REV.	A					ORIGINAL SCALE	1:1.25	TITLE  LENS, 0.9-1.2:1, M-VISION	COMPONENT OR DRG.No.  120-508
		4								1 00 = ±0.1	NOTE							DRAWN	jcharnley		
		3								1.0 = ±0.2	APP.DO.							APP.ENG.			
		2								1 = ±0.4	DATE	05-07-19						DATE	05-07-19		
A		1							FINISH	IMPERIAL	Fractional ±1/64" Decimal ± 0.005"										
PRE REVS	ITEM	DESCRIPTION			REFER TO	No OFF	REMARKS														